

Date: Tuesday, 05/08/2008 3:38:58 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LEG	
Job Number	: 40997-2		Part Number	: D37733	
Estimate Number	: 13474		Drawing Number	: D3773 REV B	
P.O. Number	:		Project Number	: N/A	
This Issue	: 05/08/2008 S.O. No. :		Drawing Revision	: B	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : MACHINED PARTS		Due Date	: 08/08/2008 Qty: 30 Um: Each	
Previous Run	: 40657				
Written By	:				
Checked & Approved By	: JLD 08. 8. 05				
Comment	: Est Rev:A New Issue 08-07-18 DD Verified By:ec				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR1000W065	304 RD Tube 1.00 x .065W 
		Comment: Qty.: 1.0500 f(s)/Unit Total : 31.5000 f(s) 304 RD Tube 1.00 x .065W batch: M008412
2.0	DOOSAN LATHE	DOOSAN LATHE 
		Comment: Doosan Lathe
		1- Turn as per Folio FA763 Rev: <u>P</u> & Dwg D3773 Rev: <u>15</u>
		2-Deburr per dwg D3773 <u>20 08/08/23</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>26 08/08/23 22</u>
4.0	QC8	SECOND CHECK 
		Comment: SECOND CHECK <u>J-L 08/08/24</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>120</u> <u>8/8/25</u> 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 05/08/2008 3:38:58 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEG

Job Number: 40997

Part Number: D37733

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/25

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



8.08.25

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

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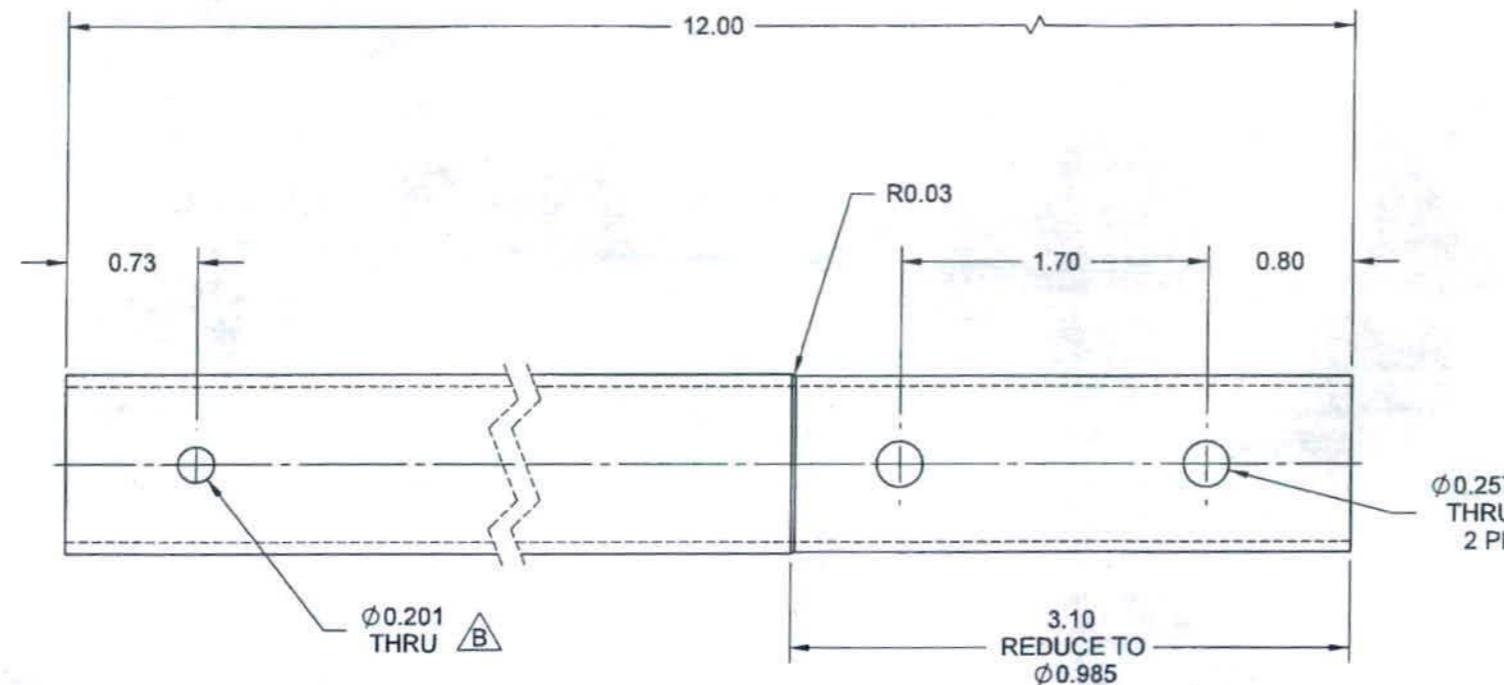
C

B

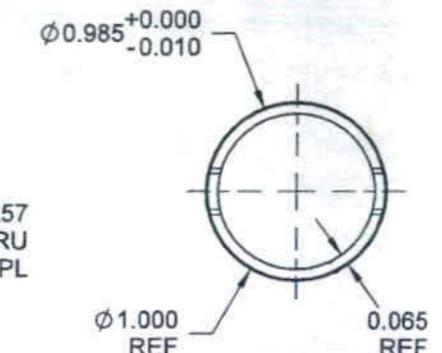
B

A

A



D3773-3 LEG



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 14527

08.07.10 MHD

NOTES:

- 1) MATERIAL: AISI 304/316 SS TUBING 1.00" OD X 0.065" WALL (REF DART SPEC M304TR1.000X.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.69 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	P	DRAWING NO.	
MFG. APPR.		D3773	REV. B
APPROVED	M		SHEET 3 OF 3
DE APPR.		TITLE	SCALE
DATE	08.06.24	HEADREST ADAPTER	NTS

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DART AEROSPACE LTD	Work Order:	40997
Description: leg	Part Number:	D 3173-3
Inspection Dwg:	Rev: B	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## First Article      Prototype

Measured by:	20	Audited by:	J-L	Prototype Approval:	N/A
Date:	08/08/23	Date:	08/08/24	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

